



Heater Pipe Delete Kit

Nissan QR25DE 2002-2012

Start by disconnecting the battery and draining your cooling system.

You may choose to remove your intake piping for added accessibility.

Remove the clamps and 2 hoses that attach to the rear of the OEM heater pipe.

Remove the M8 bolts (2) that retain the OEM heater pipe – One at the front of the block and the other bolt mounts to the water control valve housing.

With a catch pan ready to contain any residual coolant, remove the heater pipe from the engine.

The included 3/4" to 3/8" adapter can be installed one of two ways:

Remove both hoses from the heater core (at the firewall) and the throttle body. The included adapter will then allow you to loop the 2 ports at the water control housing together – you may use the existing hoses/clamps for this and trim to fit.

OR

You may keep the heater core hoses attached at the firewall, remove both throttle body hoses, and utilize the included adapter to transition the returning heater hose to the smaller port on the water control valve housing – again, using the existing small hose/clamp and trim to fit. This way will retain at least a minor level of heat available in the vehicle.

Install the included Viton O-Ring onto the V1R Heater Plug, lubricate the O-Ring with coolant, and install it into the open port at the front of the engine.

Install the included M8 bolt and torque to 18lb/ft

Reinstall any intake piping and reconnect battery.

Thank you for your support!

Any questions can be emailed to VisionOneRacing@gmail.com

We will respond as soon as possible